CRACKTEC

INJECTION EPOXI **CRACKTEC**

Product description

Cracktec is a very low viscous grouting resin based on epoxy, which contains no solvents. Cracktec has on crack injection, a very good adhesion even to damp concrete. This makes it possible to inject in a damp environment. Adhesion in humid conditions is equal to the tensile strength of concrete C30/37. The low viscosity makes possible deep penetration of cracks.

Use

Grouting of cracks and for so called "poppings" in cement-based coatings.

Technical data

Density: 1200 kg/m³ Viscosity: 0.15pa-s Compressive strength: 95 Mpa Tensile strength: 60 Mpa Lowest hardening temperature: + 5-10 °C Colour: Transparent Tool cleaning: Acetone

Injecting cracks in concrete floors to be coated with the new cement-based coatings

- 1. Cut the crack about 1/3 of slab thickness or down to the first layer of reinforcement
- 2. Blow clean the joint with compressed air and vacuum thoroughly.
- 3. PS! Cracktec tubes shall be shaken properly for min. 30 seconds before use.
- 4. Keep the tubes with the top up, unscrew the lid and screw on mixtube.
- 5. Put the tubes into the cartridge pistol, hold gun and tubes of mixtube up and push the air out of the tubes.
- 6. Check that the homogenous mixture comes out otherwise press out more materials until the mixture is homogeneous. If the mixture does not become homogeneous, shake the tubes better before use.
- 7. Fill with Cracktec, let the material fall away.
- 8. Fill with a thin layer of filler.
- 9. Repeat steps 7 and 8 until the joint is full, ending with filler.
- 10. Scrape off excess and top with filler.
- 11. Allow to harden approximately 5-8 hours at 14-18°C than grind.

NOTE

Mixtuben does not work when the material temperature is below $+ 5^{\circ}$ C, and the material viscosity increases at lower temperatures. (Keep the tubes warm before use)

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